



EC number 39073000

**TWEHA PreFix X-tra is a solvent free 2K surface improver based on special developed epoxy resins and can be applied as a surface improver for the purpose of TWEHA adhesive systems.**

TWEHA PreFix X-tra improves adhesion and resists moisture damage caused by water permeation. Tweha Prefix-Xtra is suitable for the pre-treatment of fiber cement bonded materials and stone-like materials with a porous surface.

Pre-treatment with Tweha Prefix-Xtra improves the surface structure of porous materials, so an optimum bonding can be realized. See the instructions for use for a comprehensive description of the application. Non-flammable and resistant to thermal shock.

Add the full contents of Tweha Prefix X-tra component B (hardener) to the full contents of Tweha Prefix X-tra component A (resin). Mix both components well for minimum 2 minutes with a stirrer until the components are evenly mixed. Then pour the substance over into a paint tray to check if the components are completely mixed. Do not add water or other products. Note: do not subdivide the supplied contents of the package! Ensure that the treated adhesive surface is fully protected against dirt.

**Colour**

- Colorless

**Packaging unit**

- 2-pack together 1 kg.

**Work- and environmental safety**

- Important information about working and environmental security is available through safety MSDS.

**Shelf life and storage conditions**

- 18 months after production date
- Store in a cool, dry place

Parameter	Unit	Min. Value	Max. Value
Colour	colourless		
Density	Kg/l	0.9	1.1
Compression strength	N/mm <sup>2</sup>	50	
Bending tensile strength	N/mm <sup>2</sup>	28	
Operation time after mixing	min	30	
Drying time (20 °C)	hrs	12	
Temperature resistance	°C	-30	+110



All specifications, recommendations and technical data are based on laboratory tests under optimum conditions resp. on practical experience. They have been compiled most carefully. Nevertheless, a claim cannot be derived from them. In view of the wide range and variability of substrates, we would advise that our product should be tested by the user to establish suitability for its intended application. The user bears the only responsibility for non-appropriate or other than specified applications.

We refer to our general Conditions, technical changes reserved. Contents examined and released by TCB, Lepelstraat 1, bus 02.01, B-3290 Lommel, Belgium.

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